



ADDITIONS - DELETIONS - CHANGES

Minimum operating equipment for the preventer and hydraulically operated valves shall be as follows: (1) Multiple hydraulic operating system which is to be a closed system. (2) Accumulators with a precharge of nitrogen or of fluid charging the total accumulator volume from the nitrogen precharge pressure to its rated pressure within _____ minute. Also, the pumps are to be connected to the charging pumps shut down, the pressurized fluid volume stored in the accumulators must be sufficient to close all the pressure-operated devices simultaneously within _____ seconds after closure, the remaining accumulator pressure shall be not less than 1500 PSI with the remaining accumulator fluid volume at least _____ percent of the original. (3) When required, an additional source of power, remote and equivalent, is to be available to operate the above pumps; or there shall be additional pumps operated by separate power and equal in performance capabilities.

The closing manifold and remote closing manifold shall have a separate control for each pressure-operated device. Controls are to be labeled, with control handles indicating open and closed positions. A pressure relief valve and regulator must be provided for operating the hydral preventer. When required, a second pressure reducer shall be available to limit operating fluid pressures to ram preventers.

Gulf Legion No. 33 hydraulic oil, an equivalent or better, is to be used as the fluid to operate the hydraulic equipment.

The choke manifold, choke flow line, relief line, and choke lines are to be supported by metal stands and adequately anchored. The choke flow line, relief line, and choke line, shall be constructed of straight as possible and without bends, turns, kinks and also access is to be maintained to the choke manifold. All valves are to be selected for operation in the presence of oil, gas, and drilling fluids. The choke flow line valves and relief line valves connected to the drilling head and oil man type preventers must be equipped with stem extensions, universal joints if needed, and hand wheels which are to extend beyond the edge of the derrick substructure. All other valves are to be equipped with handles.