

volume of  $H_2S$  circulated to the surface. Proper mud weight, safe drilling practices, and the use of  $H_2S$  scavengers will minimize hazards when penetrating  $H_2S$  bearing zones.

B. A mud-gas separator will be utilized.

6. Communication:

A. Radio communications in company vehicles including cellular telephone and 2-way radio.

B. Land line (telephone) communications at field office.