| DISTRICT I P.O: Box 1980 DISTRICT II |), Hobser | 980 | 7 | State of New Mexico Energy, Minerals and Natural Resources Departrice | | | | | | Form C-102 Revised February 10,1994 | | | | |
|--|---------------------|---------------|--------------------|--|---|----------------------|-------------------|---|---------------|---|---|-----------------------------------|--|--|
| P.O. Box Drawer DD, Artesia, NM 88211-0719 | | | | | OIL CONSERVATION DIVISION | | | | | | Instructions on back Submit to Appropriate District Office | | | |
| DISTRICT III 1000 Rio Braz | or Rd Att | 410 | | P.O. Box 2088 | | | | | | State Lease - 4 Copies | | | | |
| DISTRICT IV | | | | Santa Fe, New Mexico 87504-2088 | | | | | | _ | | ase - 3 Copies | | |
| P.O. Box 2088 | 3, Santa Fe, | NM 87504 | | ELL L | OCATIO | ON AND A | CREA | | | LAT | | AMENDE | D REPORT | |
| [| API Num | ber | | | L LOCATION AND ACREAGE DEDICATION Pool Code | | | | | ³ Pool Name | | | | |
| | 30-025-2 | 0179 | | | 62160 | | | | | VACUUM GLORIETA | | | | |
| 4 Property Code | | | | | ⁵ Property Name | | | | | ⁶ Well No. | | | | |
| | | | | | VACUUM GLORIETA WEST UNIT ⁸ Operator Name | | | | | | | 9 54 | 86 evation | |
| | GRID Numb 022351 | | | | TEXACO EXPLORATION & PRODUCTION INC. | | | | | | | | 09' DF | |
| | | | | | | ¹⁰ Surfac | e Loc | ation | | | | | | |
| UI or lot no. | Section | Townsh | • • • | Range Lot.Idn | | Feet From | | | | Feet From The | | West Line | County | |
| К | 36 | 17S | | 34E | | 2310 | | SOUTH | | 2310 | | NEST | LEA | |
| r | | | <u>.</u> | ¹ Bot | | | | fferent From Su | | | | <u> </u> | | |
| UI or lot no. N | Section 36 | Townsh 17S | p Rang 34 | - 1 | Lot.ldn | Feet From 1319 | | North/South Line FSL | Feet 205 | From The 5 | East/ | West Line | County Lea | |
| 12 Dedicated | Acres 1 | Joint or I | | 14 C | onsolidatio | n Code | ¹⁵ Ord | der No. | | | L | I_ | | |
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| | | | | | | | | | | * | | RCERTIFIC | ATION | |
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| | | t | , | | | | 1 | | | Signature | , 11 | 10 / | , | |
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| P G Y | | | - | 66 | | | 1 | - / | | Darrell J | . Carı | riger | | |
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| DISTRICT I P.O. Box 198 DISTRICT II | N 88 (1-19) | PY | 7 1 | Stal nergy, Minerals ar | te of Ne Id Natura | Form C-101 Revised February 10,1994 | | | | | | |
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| | | | | | | D. Box 2 | Instructions on back Submit to Appropriate District Office State Lease - 6 Copies | | | | | |
| DISTRICT IV Santa Fe, Ne | | | | | | | kico 87504-20 | 38 | | e Lease - 5 Copies | | |
| P.O. Box 208 | | NM 87504-20 | | игт т | O DRILL, RE- | ENTER | R, DEEPEN, P | LUGBACK, OI | AME R ADD A ZO | NDED REPORT | | |
| ¹ Operator Name and Address TEXACO EXPLORATION & PRODUCTION INC. | | | | | | | | | 2 0 | ² OGRID Number 022351 | | |
| 205 E. Bender, HOBBS, NM 88240 | | | | | | | | | | 3 API Number 30-025-20179 | | |
| 4 F | Property Code 11125 | • | | | | TOPETTY N | ame A WEST UNIT | | ⁶ Well No. 86 | | | |
| | | | | | ⁷ Surfac | e Loca | tion | ······································ | | ······ | | |
| UI or lot no. K | Section 36 | Township 17S | ip Range Lot.l 34E | | _ | The I | North/South Line SOUTH | Feet From The 2310 | East/West Lir WEST | ne County LEA | | |
| | | | ⁸ Propos | ed B | ottom Hole Loc | ation I | f Different Fro | m Surface | - I | | | |
| UI or lot no. N | Section 36 | Township 17S | Range 34E | Lot.I | | The I | North/South Line FSL | Feet From The 2055 | East/West Lir FWL | ne County Lea | | |
| | L | ⁹ Proposed | • | | | ¹⁰ Proposed Pool 2 | | | | | | |
| L | | Vacuum Glorie | a (Same Poo | () | | | . <u> </u> | | | | | |
| ¹¹ Worl | < Type Code | 1 | WellType C | ode | 13 Rotary c | or C.T. | | se Type Code | | ound Level Elevation | | |
| 16 Mult | D | 1 | O Proposed De | eoth | Rotary 18 Format | ion | S | Intractor | 4009' DF 20 Spud Date | | | |
| | 10 | | 6890' | | | | Dawson | 1 | 7/1/97 | | | |
| | | | 1 | ²¹ Pro | oposed Casing | and Ce | ement Program | n | | | | |
| SIZE O | F HOLE | SIZE OF | CASING | | EIGHT PER FOOT | | SETTING DEPTH | | F CEMENT | EST. TOP | | |
| 12-1/4" | | 8-5/8" | /8" | | 24 | | 3' | | ci | rculated | | |
| 7-7/8" | 7-7/8" 5 | | 5-1/2" | | 15.5 | |)' | | TC | DC @ 2610' | | |
| | | | | <u> </u> | | | | | | | | |
| | | | | | · · · · · · · · · · · · · · · · · · · | | ······ | | | | | |
| 22 Describe the Describe the Please see t | blowout preven | tion program, if a | ation is to DEEP ny. Use additic | EN or PL | LUG BACK give the data ts if necessary. | e on the pre | sent productive zonean | d proposed new produ | ctive zone. | | | |
| | | | | | | | | | | | | |
| 23 I hereby certify that the rules and regulations of the Oil Conservation Division have been complied with and that the information given above is true and complete to the best of my knowledge and belief. | | | | | | | OIL CONSERVATION DIVISION | | | | | |
| Signature | | | | | | | Approved By: | | | | | |
| Printed Name Darrell J. Carriger O | | | | | | | Title: | | | | | |
| Title Prod. Engineer | | | | | | | Approval Date: Expiration Date: | | | | | |
| Date 6 | | | | | | | | Conditions of Approval: Attached | | | | |

67-4163

VGWU #86 Horizontal Lateral Procedure

- 1. MIRU pulling unit. TOH with rods and pump. Install BOP. TOH with 2-7/8" production tubing. RIH with bit. Clean out casing to 5930'. TOH with drill bit and tubing. Rig down pulling unit.
- 2. Rig up Schlumberger logging services. Run cement bond log from 5600' to 5930'. Rig down Schlumberger.
- 3. Rig up wireline company. Set CIBP @ approximately 5870' and cap CIBP with 30' cement (depth of CIBP may change depending on cement bond log. The new PBTD needs to be 5' above the casing collar in a 38' casing joint). Load casing and pressure test casing to 500 psi.
- 4. MIRU (drilling) pulling unit with substructure and mud equipment. Commence 24 hour operation.
- 5. Pick up 4-3/4" window mill, scraper, and smooth watermelon mill. Clean out wellbore to PBTD. Tag PBTD. Set 15,000# on PBTD to ensure stability.

Trip #1

- 6. Measure and caliper all mills to be used. Pick up a single joint of the drill pipe and place it in the mouse hole. Pick up orienting sub and make-up on top of the joint of drill pipe.
- TIH (slowly about the speed of running a packer) with 4-1/2" 1-1/2° Concave Face Retrievable "WhipBack" whipstock, 4-3/4" starting mill, 1 joint drill pipe, orientation sub, 12 3-1/2" drill collars on 2-7/8" drill pipe.
- 8. Rig up and TIH with surface readout gyro (SRG). Survey wellbore on the fly to determine bottomhole location. Orient whipstock face to an azimuth of 14.4301° West of due South. Lower whipstock and tag PBTD. Confirm Gyro reading. Slack to shear lower assembly and set whipstock slips. TOH with gyro.
- 9. Commence milling operation with starting mill (pump rate of ~ 150 GPM). Pump a sweep and circulate well out.
- 10. TOH with BHA and visually inspect starting mill for bright space on mill, a ring and wear on blades, and a bevel on the outside of the blades. Lay down orienting sub.

Trip #2 (Window cutting trip)

- 11. Pick up and TIH with 4-3/4" Window mill, and 4-3/4" rough OD watermelon mill, bit sub, 1 joint drillpipe, and drill collars on drillpipe.
- 12. Drill/ream window section and approximately 5' of rathole to KOP. TOH with bottom hole assembly.
- 13. TIH with 4-3/4" window mill, 4-3/4" rough OD watermelon mill, and a 4-3/4" smooth OD string mill on drill collars and drillpipe. Make final cleanup run until drillstring passes through window with no rotation with minimal drag. Circulate hole with VGWU produced water. TOH with BHA.
- 14. Rig up mudloggers.
- 15. TIH with curve building assembly and drill 100' (long radius) radius curvature section as per attached Phoenix recommendation
- 16. Circulate hole clean.
- 17. Drill ahead following attached well path in accordance to Phoenix attached recommendations. Circulate hole clean.

Stimulation:

- 18. Rig up coiled tubing unit and acid stimulate horizontal lateral in accordance to the attached stimulation procedure.
- 19. Swab back load taking samples and recording oil cut. Unichem personnel should be on location recording pH levels in swab samples. When pH level reaches 5.5 or above, proceed with procedure.
- 20. Scale squeeze horizontal lateral with 330 gallons TH 756 (Unichem low pH Acetic Phosphonate scale inhibitor) + 23 bbls fresh water using coiled tubing unit. Squeeze treatment as follows:
 - a) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6890'
 - b) Spot 129 gallons inhibitor/water mix
 - c) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6790'
 - d) Spot 129 gallons inhibitor/water mix
 - e) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6690'
 - f) Spot 129 gallons inhibitor/water mix

- g) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6590'
- h) Spot 129 gallons inhibitor/water mix
- i) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of \sim 6490'
- j) Spot 129 gallons inhibitor/water mix
- k) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6390'
- 1) Spot 129 gallons inhibitor/water mix
- m) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6290'
- n) Spot 129 gallons inhibitor/water mix
- o) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6190'
- p) Spot 129 gallons inhibitor/water mix
- q) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6090'
- r) Spot 129 gallons inhibitor/water mix
- s) Run DS 1-1/2" coiled tubing in horizontal lateral to a measured depth setting of ~ 6040'
- t) Flush coiled tubing fresh water + 100 bbls fresh water
- 21. Rig down DS coiled tubing unit.
- 22. TIH with production equipment. Size and type of production equipment will be based on fluid volume estimates from swab runs.
- 23. Return well to production and place on test.

PROPOSED DRILLING PROCEDURE

PREPARED BY PHOENIX DRILLING SERVICES, INC. FOR TEXACO EXPLORATION & PRODUCTION, INC. WELL: VACUUM GLORIETTA WEST UNIT #86 4-3/4" HOLE, 5-1/2" CASING RE-ENTRY LEA COUNTY, NEW MEXICO P97-254R JUNE 4, 1997

- 1. Set a whipstock and prepare the wellbore for KOP at 5830' MD.
- 2. Circulate hole clean and TOOH.
- 3. Pick up, orient, and test BHA #1 consisting of:
 - c. 4-3/4" bit
 - d. 3-3/4" short radius motor.
 - e. 3-3/4" orienting/float sub
 - f. Two 3-1/2" Flex Monel Drill Collars.
 - g. 1320' 2-7/8" PH-6 (8.7#/ft) P-105 tubing.
 - h. 2-7/8" AOH (10.4#/ft) drill pipe to surface.
- 1. Run in hole to KOP. Break circulation at 130 gpm and drill one foot to insure proper operation of motor.
- 5. Run in hole with surface recording gyro. Survey as per state requirements and seat in mule shoe. Orient toolface to desired azimuth.
- 6. POOH with gyro.
- 7. Begin pumping at 130 gpm and drill ahead slowly increasing differential to 200 psi. Drill ahead checking tool face orientation as necessary with the gyro until sufficient inclination has been built to steer from high side toolface reading.
- 8. PU gamma/steering tool (if gamma option is selected) and run in hole to seat steering tool in mule shoe. RU Wet Connect.
- 9. Continue drilling at the same flow rate and pressure to complete the build portion at:
 - i. 5992' MD
 - j. 5931' TVD
 - k. 91.54° inclination
 - I. 194.43° azimuth
- 10. Circulate hole clean.
- 11. Trip out of hole to Wet Connect and retrieve steering tool.
- 12. Continue trip out of hole with BHA #1. Lay down same.
- 13. Pick up, orient, and test BHA #2 (lateral assembly with slightly less bend). TIH to KOP at 5830' MD.
- 14. PU steering tool and run in hole to seat in mule shoe. RU the Wet Connect. Resume TIH to bottom.
- 15. Drill ahead following the programmed well path at 130 gpm and 200 psi differential pressure to TD at:
 - p. 6911' MD
 - g. 5920' TVD
 - r. 88.98° inclination

- s. 194.43° azimuth
- t. 1023' vertical section
- 16. Circulate hole clean.
- Trip out of hole to Wet Connect and retrieve steering tool.
 Continue trip out of hole with BHA #2
- 19. Demobilize.

Vacuum Glorieta West Unit #86 Unit Letter K, Section 36, TWS 17S, Range 34E, Lea County, New Mexico

