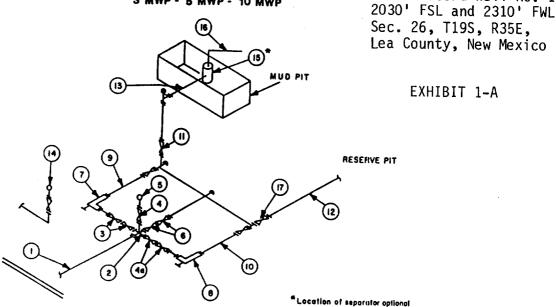
MINIMUM CHOKE MANIFOLD 3,000, 5,000 and 10,000 PSI Working Pressure

3 MWP - 5 MWP - 10 MWP

Amtex-Record Well No. 1



	T		3,000 MWP		VIREMENT	S				
No.	j	<u> </u>		5,000 MWP			10,000 MWP			
1	I loo from delition and	1.D.	NOMINAL	RATING	I.D.	NOMINAL	RATING	I.D.	NOMINAL	RATIN
<u> </u>	Line from drilling spool		3*	3,000		3"	5.000	 	3"	10.00
2	Cross 3"x3"x3"x2"			3,000			5,000	 		10,0
	Cross 3"x3"x3"x3"					1		 		
3	Valves(1) Gate □ Plug □(2)	3-1/8*		3,000	3-1/8"		5,000	3-1/8"		10,00
4	Valve Gate □ Plug □(2)	1-13/16"		3,000	1-13/16*		5,000	1-1/3/16"		10,00
48	Valves(1)	2-1/16"	f	3.000	2-1/16*					10,00
5	Pressure Gauge			3,000	E-11.10		5,000	3-1/8"		10,00
6	Valves Gate []			3,000			5,000			10,00
7	Plug [](2)	3-1/8*		3,000	3-1/8"		5,000	3-1/8*		10,00
	Adjustable Choke(3)	2*		3,000	2"		5,000	2"	——— <u> </u>	40.00
	Adjustable Choke	1"		3,000	1"		5,000	2"		10,00
<u>•</u>	Line		3*	3,000		3"	5,000			10,00
0	Line		2"	3,000		2"	5.000		3"	10,00
1	Valves Gate [3-1/8"					8,000		3"	10,00
2	Plug □(2)	3-1/6		3,000	3-1/8"		5,000	3-1/8"		10,000
-+	Lines		3*	1,000		3"	1,000		3"	2,000
_			3"	1,000	T	3*	1,000		3"	2.000
	Remote reading compound standpipe pressure gauge			3,000			5,000			10.000
	Gas Separator		2'x5'			2'x5'				10,000
8 [1	Line	T	4"	1,000		4"			2'x5'	
7 \	/alves Gate [1		.,,000			1,000		4"	2,000
	Plug (2)	3-1/8"		3,000	3-1/8"		5,000	3-1/8"		10,000

BEYOND SUBSTRUCTURE

- (1) Only one required in Class 3M.
- (2) Gate valves only shall be used for Class 10M.
- (3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS

- 1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely anchored.
- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- 6. Line from drilling spool to choke manifold should be as straight as possible. Lines downstream from chokes shall make turns by large bends or 90° bends using bull plugged tees.
- 7. Discharge lines from chokes, choke bypass and from top of gas separator should vent as far as practical from the well.

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