$f_{\infty}(a)$ 

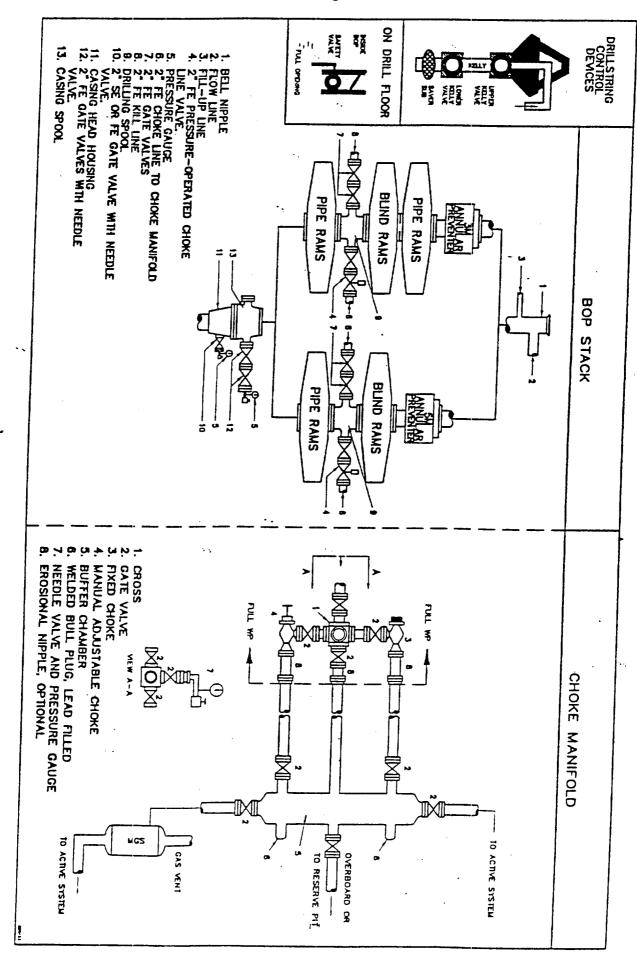


Fig. 2.5. Class 3 BOP and Choke Manifold.