

# SANTA FE ENERGY OPERATING PARTNERS,L.P. DRILLING INFORMATION PACKAGE

Well Name:Sinagua "18" Fed. Com. No.2AFE: J94046Surface Location:2041' FSL & 2171' FEL, Section 18-20S-34E, Lea County, N.M.Bottomhole Location:1300' FSL & 1300' FEL, Section 18Elevation:3626' G.L.

?????' K.B.

### **Directions to location:**

From Hobbs, N.M., traveling west on Hwy 62/180, go 26.0 miles between MM 77 & 76 and turn south on caliche County Road. Continue south on CR for approximately 2.2 miles, turn west and go 0.3 mile to the location..

# Notification:

	Governmental Agenc County Sheriff:	y Drilling Opera Surface Use 911	itions - BLM – Hobbs - BLM - Hobbs	505-393-3612 505-393-3612	
/	Ambulance:	911			
Santa Fe	Energy Resources, Ir	c	915-687-3551/ 1-8	00-776-3551	
PER	SON	OME	MOBILE	OFFICE	PAGER
Darrell R	Roberts 915-	584-4130	915-553-1214	915-686-6614	915-499-5307
Mike Bu	rton 915-	599-1260	915-559-6842	915-686-6616	915-499-5304
Paul Bak		589-9611	915-559-3459	915-686-6701	
Mike Wh		426-5229	505-369-3085		800-405-5196
Dugan D	ouglas 915-	594-7663	915-559-7496		915-499-5308

### Formation Tops:

Rustler	1,480′
Top of Salt	1,630′
Base of Salt	3,130′
Yates	3,300′
Delaware	5,500′
Bone Spring	8,400'
Wolfcamp	10,500'
Strawn	12,280'
Atoka	12,500′
Morrow	12,900′
Lower Morrow	13,450′
Total Depth	13,800′

### **Operations Plan:**

- 1. Move in and rig up rotary rig.
- 2. Drill 26" hole to <u>+</u>450'.
- 3. Run 20" 94.0 ppf J-55 BT&C casing to TD. Install stab-in float collar on bottom for an inner string cement job. Thread lock bottom 2 joints. Fill casing with Brine water. Run centralizers placed on the top of joint Nos. 1, 3, 5, and 7. Cement with 550 sx Pacesetter Lite Cl C + 6% gel + 2% CaCl<sub>2</sub> and tail-in with 200 sx Cl "C" + 2% CaCl<sub>2</sub>. Displace plug to float valve to circulate cement to surface. WOC 12 hrs prior to cutting off.
- 4. Cut off casing and weld on rental 20" casinghead. NU an annular preventer BOP system or a rotating head. WOC 24 hrs prior to drilling out.Test casing to 600 psi.
- 5. Drill 17-1/2" hole to  $\pm 3300'$ . T.D. should be at least 100' below the base of the Salt.
- 6. Run 13-3/8" 68.0 ppf S-80 BT&C casing. Cement with an estimated 2400 sx Pacesetter "C" Lite (35:65:6) + 9 pps salt + 1/4 pps cello-flakes and 250 sx Class "C" + 2% CaCl<sub>2</sub> to circulate cement to surface. A fluid caliper should be run prior to reaching TD and the cement volumes adjusted to fluid caliper volume + 30% excess. Run guide shoe on bottom and float collar one joint above shoe. Apply thread lock to bottom two joints, float collar and shoe. Place 15 centralizers one on every third collar, starting with the shoe joint.
- 7. Wait on cement 12 hours prior to cutting off. Cut off 20" casinghead. Orange peel 20" casing back to 13-3/8" casing, weld on rental 13-3/8" casinghead. NU an annular preventer BOP system. Test casing to 600 psi. WOC 24 hours prior to drilling out. Rig up H<sub>2</sub>S monitoring equipment (minimum compliance package) for the drilling of the Yates section.
- 8. Drill 12-1/4" hole to +5200'. T.D. should be in a competent Dolomite.
- 9. Run 8-5/8" 32.0 ppf K-55 & S-80 ST&C casing. Cement with an estimated 600 sx Pacesetter "C" Lite (35:65:6) + 6 pps gilsonite + 1/4 pps cello-flakes and 400 sx Class "C" + 2% CaCl<sub>2</sub> to circulate cement at least 200' inside the 13-3/8" casing. Loss of circulation is probable in this section. A fluid caliper would be helpful to determine cement volumes. Run a guide shoe on bottom and a float collar two joints above shoe. Apply thread lock to bottom two joints, float collar and shoe. Place 18 centralizers one on every third collar, starting with the shoe joint.
- 10. Wait on cement 12 hours prior to cutting off. Cut off 13-3/8" casinghead. Orange peel 13-3/8" casing back to 8-5/8" casing, weld on 8-5/8" SOW X 11" 5M casinghead. Install 5000 psi. BOP stack, manifold and rotating head body. Test stack and manifold to 5000 psi. Test casing to 1500 psi. WOC 24 hours prior to drilling out. Release the H<sub>2</sub>S monitoring equipment.

Install rotating head bearing assembly and have the Mud/gas separator, hydraulic choke, and VI & flow sensor equipment operational prior to drilling into the Wolfcamp at  $\pm 10,500'$ .

- 12. Drill 7-7/8" hole on footage basis to ±9,800'. Run Gyro Survey from TD back to the surface through the drill pipe. GIH w/ 7-7/8' insert bit, Slo Speed Dyna Drill, 1-1/2° Bent Sub, and Steering Tool. Directionally drill ±200' to a deviation of 5-6° at an azimuth of 130°. POH and GIH w/ a build assembly and build angle to approximately 20°. POH and GIH w/ a hold assembly and drill to intersect the target at a TVD of 13,800' (TMD of 14,016'.)
- 13. Run open hole logs.
- 14. Run 5-1/2", 4,016' 17.0 ppf S-95 LT&C and 10,000' 17.0 ppf N-80 LT&C. Cement in two stages with a stage collar at <u>+</u>10,000'to bring cement to at least 200'inside the 8-5/8" casing. Volumes should be calculated from open hole caliper plus 20% excess. Cement 1st stage with Class "H" + 0.8% CF-14A + 5 % salt. Cement 2nd stage with Cl "H" + 8.0 pps CSE + 0.6% CF-14A + 3.0% salt + 1% Thrifty Lite.
- 15. ND BOP stack, install Tubing Head, and release rig
- NOTES: (1) Fax in morning report to Central Division Office 915-686-6651 every morning by 7:30 a.m. CTD. Call in report to Darrell Roberts on Saturday and Sunday by 8:00 a.m. CDT.

(2) Have mud logger (2 man team) rigged up and logging prior to drilling below 4700'to help pick casing point.

(3) Run deviation surveys every 500'.

# Casing Program:

SIZE	PPF	GRD	THRD	INTERVAL	LOCATION PRIOR TO SPUD
20"	94.0	J-55	BT&C	0 - 450'	Pipe Yard - Houston
13-3/8"	68.0	S-80	BT&C	0 - 3300′	Pipe Yard - Houston(HCK-55 Lone Star)
8-5/8"	32.0	K-55	ST&C	0 - 4500′	Pipe Yard - Houston
8-5/8"	32.0	K-55	ST&C	4500-5200′	Pipe Yard - Houston
5-1/2"	17.0	N-80	LT&C	0 - 10000'	Pipe Yard - Houston
5-1/2"	17.0	S-95	LT&C	10000-14016′	Pipe Yard - Houston

Call Houston Purchasing to have pipe delivered, 1-800-733-9697, Andrew Lauden @ ext. 5415 or Connie Redwine @ ext. 5414.

#### Wellhead Equipment:

Casinghead: 8-5/8" SOW x 11" 5000 psi w/ new 5-1/2" casing slips
Spool: N/A
Tubinghead: 11" 5000 psi x 7-1/16" 5000 psi w/ extended neck tbg hanger and 5000 psi. tree.
Location prior to spud: ERC Industries, Inc. 915-550-0661
13-3/8" & 20" rental casingheads rented at no charge.

Cementing Program:	<u>Western Co.</u>	Telephone: 505-392-5556
	Include weight, yield, water requirement volume, float equipment required, and all strings.	
Surface Casing:	<u>20"</u> Circulate to surface.	
	Cement with 550 sx Pacesetter Lite Cl <sup>1</sup> at 12.39 ppg, 2.00 ft <sup>3</sup> /sk yield, and 10.96 "C" + 2% CaCl <sub>2</sub> mixed at 14.82 ppg, 1 Install stab-in float collar on bottom for lock bottom 2 joints. Fill casing with 1 centralizers.	5 GPS H <sub>2</sub> O.Tail-in with 200 sx Class 1.34 ft <sup>3</sup> /sk yield, and 6.32 GPS H <sub>2</sub> O an inner string cement job. Thread
1st Intermediate Casing:	<u>13-3/8""</u> Run sufficient cement to circulate.	
	Lead Slurry - approximately 2400 sx Pa salt + $1/4$ pps cello-flake. Mixed at 12.0 H <sub>2</sub> O.	acesetter"C" Lite (35:65:6) + 9 pps 67 ppg, 2.03 ft <sup>3</sup> /sk yield, 10.96 GPS
	Tail Slurry - 250 sx Class "C" + 2% CaC yield, 6.32 GPS $H_2O$ .	Cl <sub>2</sub> . Mixed at 14.82 ppg, 1.34 ft <sup>3</sup> /sk
	The actual volume to be adjusted based Run a guide shoe on bottom and float c lock bottom 2 joints, Run 15 centralize	ollar one joint above shoe. Thread
2nd Intermediate Casing:	<u>8-5/8"</u> Run sufficient cement to tie back at lea	st 200' inside the 13-3/8".
	Lead Slurry - approximately 600 sx Pac gilsonite + $1/4$ pps cello-flakes. Mixed a GPS H <sub>2</sub> O.	cesetter "C" Lite (35:65:6) + 6 pps at 12.22 ppg, 2.08 ft <sup>3</sup> /sk yield, 10.96
	Tail Slurry - 400 sx Class "C" + 2% CaC yield, 6.32 GPS $H_2O$ .	Cl <sub>2</sub> . Mixed at 14.82 ppg, 1.34 ft <sup>3</sup> /sk
	The actual volume to be adjusted based if it possible to run a fluid caliper, othe Run a guide shoe on bottom and float co lock bottom 2 joints. Run 18 centralized	rwise estimate volumes. ollar two joints above shoe. Thread
Production Casing:	<u>5-1/2"</u> TOC @ <u>+</u> 5000′ with a stage collar @ <u>-</u>	<u>+</u> 10000'.
	<u>1st Stage:</u>	
	<u>Pre-flush</u> - 500 gal Surebond.	
	<u>Slurry</u> - estimated 650 sx Class "H" + ( 15.69 ppg, 1.19 ft <sup>3</sup> /sk yield, 5.19 GPS H	

#### 2nd Stage:

Pre-flush - 500 gal Surebond.

<u>Slurry</u> - estimated 650 sx Cl "H" + 8.0 pps CSE + 0.6% CF-14A + 3.0% salt + 1% Thrifty Lite mixed at 13.61 ppg, 1.79 ft<sup>3</sup>/sk yield, 9.14 GPS H<sub>2</sub>O.

The above to be calculated based on open hole caliper + 20% excess (all slurries must be lab tested prior to pumping). Circulate 6 hrs between stages. Sand blast casing over pay zones. Run a float shoe and float collar two joints above the shoe. Run centralizers on every other joint over potential pay zones. Include depth orientation markers or short joints above potential pay zones.

#### Mud Program:

Company	West Texas Drilling Fluids.	Telephone:915-682-8382		
Interval	Туре			
0 - 450'	Spud Mud			
450' - 3,300'	Brine - using lime for pH and pape	er f/sweeps.		
3,300′ - 5,200′	Fresh water - using lime for pH and paper & Magma Fiber f/sweeps.			
5,200' - 10,000'	Fresh water - using lime for pH an	nd paper & Magma Fiber f/ sweeps.		
10,000' - 12,000'	Cut Brine/Drispac - using caustic s WL to 15cc for the directional wo	soda for a pH of 9.0-9.5 and control the		
12,000'- TD	Mud up with XCD/Drispac/MF-55 for a viscosity of 36-38, WL of 10-12cc and a MW of 9.0-9.3 ppg depending on pressures encountered. Use caustic Soda for a pH of 9.0-9.5			

### Mud Logging Program:

Company Morco Telephone: 505-887-14	Company	Morco	Telephone:	505-887-1483
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Have mudloggers rigged up and logging at \_\_\_\_4700', prior to drilling to the 8-5/8" casing point.

#### **Electric Logging Program:**

Company	Schlumberger	Telephone: 505-393-4107
Interval	·	Log
5200' - TD 5200' - TD 5200' - TD 5200' - TD 5200' - TD		CNL/LDT/GR/CAL (GR to surface in casing) DLL/MSFL/GR BHC SONIC Rotary Sidewall Cores (25 to be selected from logs)

# Coring Program:

None Planned

### **Drill Stem Test Program:**

Company Schlumberger		Telephone: 505-392-4109		
Interval 9,400 - 9,5 13,300 - 13,4		<u>Remarks</u> Bone Spring Morrow		

