

Operator Name: Conoco
Well Name: SEMU #153
Job Description: 5-1/2" Long String
Date: October 18, 2000



Proposal No: 180254989A

FLUID SPECIFICATIONS

Pre-flush 1,500.0 gals Mud Clean I @ 8.4 ppg

<u>FLUID</u>	<u>VOLUME CU-FT</u>	<u>VOLUME FACTOR</u>	<u>AMOUNT AND TYPE OF CEMENT</u>
Lead Slurry	1360	/ 2.41	= 565 sacks (50:50) Poz (Fly Ash):Class C Cement + 5% bwow Sodium Chloride + 0.25 lbs/sack Cello Flake + 0.005 gps FP-6L + 10% bwoc Bentonite + 136.9% Fresh Water
Tail Slurry	597	/ 1.49	= 400 sacks (15:61:11) Poz (Fly Ash):Class C Cement:CSE + 5% bwow Sodium Chloride + 1% bwoc FL-62 + 0.005 gps FP-6L + 70% Fresh Water

Displacement 181.6 bbls Water @ 8.4 ppg

CEMENT PROPERTIES

	SLURRY NO. 1	SLURRY NO. 2
Slurry Weight (ppg)	11.85	13.60
Slurry Yield (cf/sack)	2.41	1.49
Amount of Mix Water (gps)	13.79	7.31
Amount of Mix Fluid (gps)	13.79	7.31
Estimated Pumping Time - 70 BC (HH:MM)	2:58	2:31
Free Water (mls) @ 80 ° F @ 90 ° angle	1.0	0.0
Fluid Loss (cc/30min) at 1000 psi and 80 ° F	792.0	62.0

COMPRESSIVE STRENGTH

12 hrs @ 124 ° F (psi)	50	1013
24 hrs @ 124 ° F (psi)	175	1877

RHEOLOGIES

<u>FLUID</u>	<u>TEMP</u>	<u>600</u>	<u>300</u>	<u>200</u>	<u>100</u>	<u>6</u>	<u>3</u>
Lead Slurry	@ 80 ° F	104	101	96	81	39	31
Tail Slurry	@ 80 ° F	210	150	110	60	7	4