MINIMUM CHOKE MANIFOLD 3,000, 5,000 and 10,000 PSI Working Pressure



BEYOND SUBSTRUCTURE

			MINH	NUM REQU	REMENT	5				
		3.000 MWP			5,000 MWP			10,000 MWP		
No.		1.D.	NOMINAL	RATING	I.D.	NOMINAL	RATING	1.D.	NOMINAL	RATING
1	Line from drilling spool		3.	3,000		3.	5,000		3.	10,000
2	Cross 3" x3" x3" x2"			3.000			5.000			
	Cross 3"x3"x3"x3"									10,000
З	Valves(1) Gale D Plug D(2)	3-1/8*		3,000	3-1/8*		5,000	3-1/8*		10,000
4	Valve Gate [] Plug [](2)	1-13/16*		3,000	1-13/16"		5,000	1-13/16*		10,000
42	Valves(1)	2-1/16"		3,000	2-1/16*		5,000	3-1/8"		10,000
5	Pressure Gauge			3,000			5,000			10,000
6	Valves Gate C Plug D(2)	3-1/8*		3,000	3-1/8*		5,000	3-1/8"		10,000
7	Adjustable Choke(3)	2*		3,000	2*		5,000	2*		10,000
8	Adjustable Choke	1*		3,000	1*		5,000	2*		10,000
9	Line		3.	3,000		3.	5,000		3-	10,000
10	Line		2.	3,000		2.	5,000		3-	10,000
11	Valves Gate D Plug D(2)	3-1/8*		3,000	3-1/8*		5,000	3-1/8*		10,000
12	Lines		3.	1,000	1	3.	1,000		3-	2,000
13	Lines		3.	1,000		3-	1,000	· · ·	3.	2,000
14	Remote reading compound standpipe pressure gauge			3,000			5,000			10,000
15	Gas Separator		2'x5'			2'x5'		[2'x5'	
16	Line		4.	1,000		4*	1,000		4"	2,000
17	Valves Gale ()*** Plug ()(2)	3-1/8*		3,000	3-1/8"		5,000	3-1/8*		10,000

(1) Only one required in Class 3M.

(2) Gete valves only shall be used for Class 10M.

(3) Remote operated hydraulic choke required on 5,000 psi and 10,000 psi for drilling.

EQUIPMENT SPECIFICATIONS AND INSTALLATION INSTRUCTIONS

- 1. All connections in choke manifold shall be welded, studded, flanged or Cameron clamp of comparable rating.
- 2. All flanges shall be API 6B or 6BX and ring gaskets shall be API RX or BX. Use only BX for 10 MWP.
- 3. All lines shall be securely anchored.
- 4. Chokes shall be equipped with tungsten carbide seats and needles, and replacements shall be available.
- 5. Choke manifold pressure and standpipe pressure gauges shall be available at the choke manifold to assist in regulating chokes. As an alternate with automatic chokes, a choke manifold pressure gauge shall be located on the rig floor in conjunction with the standpipe pressure gauge.
- Line from drilling spool to choke manifold should be as straight as possible. Lines downstream from chokes shall make turns by large bends or 90° bends using bull plugged tees.

7. Discharge lines from chokes, choke bypass and from top of gas separator should vent as far as practical from the well.

Attachment to Exhibit #1

NOTES REGARDING BLOWOUT PREVENTERS

BELL LAKE UNIT #22 660' FSL & 990' FEL Section 31-T22S-R34E Lea County, New Mexico

- 1. Drilling nipple will be constructed so it can be removed mechanically without the aid of a welder. The minimum internal diameter will equal BOP bore.
- 2. Wear ring will be properly installed in head.
- 3. Blowout preventer and all associated fittings will be in operable condition to withstand a minimum 5,000 psi working pressure.
- 4. All fittings will be flanged.
- 5. A full bore safety valve tested to a minimum 5,000 psi WP with proper thread connections will be available on the rotary rig floor at all times.
- 6. All choke lines will be anchored to prevent movement.
- 7. All BOP equipment will be equal to or larger in bore than the internal diameter of the last casing string.
- 8. Will maintain a kelly cock attached to the kelly.
- 9. Hand wheels and wrenches will be properly installed and tested for safe operation.
- 10. Hydraulic floor control for blowout preventer will be located as near in proximity to driller's controls as possible.
- 11. All BOP equipment will meet API standards and include a minimum 40 gallon accumulator having two independent means of power to initiate closing operation.

MILL BE RELEASED CONFIDENTIAL LOGS INDICATE WHEN ABOVE DATE DGES NOT