B. Proposed Cement Program (Continued):

CASING	LEAD SLURRY			TAIL SLURRY				DISPLACEMENT
5 1/2"	565 sacks (35:65) Poz (Fly			250 sacks Class C Cement + 3%			100.2 bbls Fresh	
	Ash): Class C Cement + 5			bwow Potassium Chloride			Water @	
	lbs/sack Sodium Chloride +			+0.2% bwoc CD-32 + 0.6%			8.33 ppg	
	0.003 gps FP-6L + 6% bwoc			bwoc FL- $62 + 0.2\%$ bwoc				
	Bentonite + 99% Fresh Water;			Sodium Metasilicate + 56.6%				
	1091 Vol. Cu Ft			Fresh Water				
	1.93 Vol. Factor				338 Vol. C			
	Slurry Weight (ppg) 12.7 Slurry Yield (cf/sack) 1.93				1.35 Vol. Fa			
					y Weight (ppg)			
	Amount of Mix Water (gps)				y Yield (cf/sacl			
	10.33;				unt of Mix Wat			
	Amount of Mix Fluid (gps)				6.38;			
	10.33;				unt of Mix Flui			
Estimated Pumping Time – 70				Estimated Pumping Time – 70				
	BC (HH:MM)-3:00;				BC (HH:MN			
	Free Water (mls) @ 98 Deg. F				Free Water (mls) @ 98 Deg. F			
	@ 90 Deg. Angle: 1.8;				@ 90 Deg. Angle: 0.0;			
Fluid Loss (cc/30 min) at 1000				Fluid	Fluid Loss (cc/30 min) at 1000			
psi and 98 Deg. F:				psi and 98 Deg. F: 300.0				
950.0				Compressive Strength:				
Compressive Strength:				12 hrs @ 106 Deg. F (psi) 1200				
12 hrs @ 106 Deg. F (psi) 280				24 hrs @ 106 Deg. F (psi) 1800				
24 hrs @ 106 Deg. F (psi) 375					rs @ 106 Deg.	F (psi)	2300	
72 hrs @ 106 Deg. F (psi) 900								· · · · · ·
5 ½" Casing: Volume Calculations:								
40	00 ft	x	0.1926 cf/ft	with	0% excess	=	77	'.0 cf
315	50 ft	X	0.1733 cf/ft	with	86% excess	=	1015	.4 cf
70	00 ft	x	0.1733 cf/ft	with	174% excess	=	332	2.5 cf
5	30 ft	x	0.1336 cf/ft	with	0% excess	=	10	0.7 cf (inside pipe)
	TOTAL SLURRY VOLUME							.6 cf
						=	2551	bbls

All slurries will be tested prior to loading to confirm thickening times and a lab report furnished to Apache. Fluid loss will be tested and reported on slurries with fluid loss additives. Lab test report will be furnished prior to pumping cement.