

Recommended Procedure:

1. Prepare well for P&A:
 - A. MIRU. Bleed well pressure down. Kill well with 9.5 ppg mud if needed.
 - B. ND wellhead and NU BOP. TOOH laying down 2-3/8" production tubing.
2. Spot cement on top of cement retainers:
 - A. TIH w/2-3/8" WS and tag cement retainer @ 3546'. PU 2'.
 - B. MIRU cement services. Load and circulate hole with 83 bbls mud.
 - C. Spot 10 sacks cement from 3450'-3546' and displace with 13 bbls mud.
 - D. POOH laying down WS to 1464'.
3. Spot cement plug across top of salt:
 - A. Load hole with mud.
 - B. Spot 11 sacks cement from 1358'-1464' and displace with 5 bbls mud.
 - C. POOH laying down WS.
4. Circulate cement up surface casing and set surface plug:
 - A. MIRU wireline services.
 - B. RIH with a 4" casing gun loaded 4 JSPF (120° phase, .4" EHD, centralized) and CCL.
 - C. Perforate 5-1/2" production casing @ 400'. POOH.
 - D. GIH w/1 joint 2-3/8" tubing. Close BOP. Pump 17 bbls mud to load hole and establish circulation up 8-5/8" x 5-1/2" annulus.
 - E. Pump 112 sx of cement (12 sx excess) to fill up 8-5/8" x 5-1/2" annulus and set surface plug in 5-1/2" casing.

Note: If cement does not circulate to surface, pump 25 sx down 8-5/8" x 5-1/2" annulus.

 - F. POOH with tubing.
 - G. RD wireline and cement services.
5. Prepare surface location for abandonment:
 - A. ND BOP and cut off all casing strings at the base of the cellar or 3' below the final restored ground level (whichever is deeper). RDMO pulling unit.
 - B. Fill the casing strings (if necessary) from the cement plug to surface with cement.
 - C. Cover the wellbore with a metal plate at least 1/4" thick, welded in place, or a cement cap extending radially at least 12" beyond the 8-5/8" casing and at least 4" thick.

REC-100

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