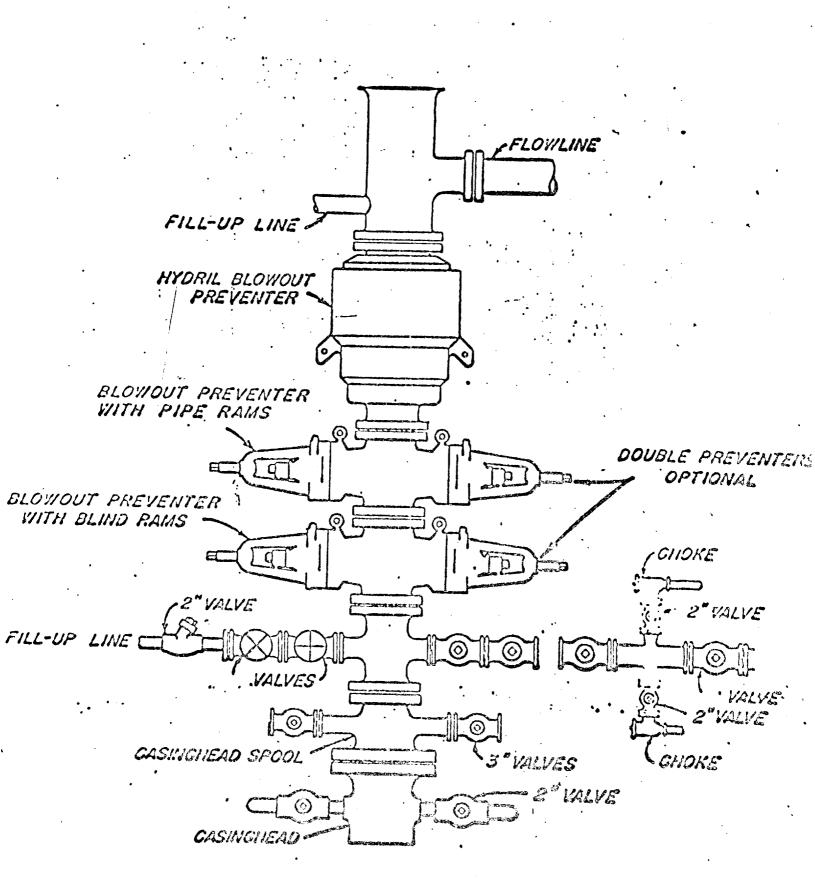
## BLOWOUT PREVENTER HOOK-UP FOR DRILLING BELOW INTERMEDIATE CASING

- 1. BLOWOUT PREVENTERS AND MASTER VALVE TO BE FLUID OPERATED AND ALL FITTINGS MUST BE IN GOOD CONDITION (MINIMUM: WP 3000 PSI, TEST 6000 PSI).
- 2. EQUIPMENT THROUGH WHICH BIT MUST PASS SHALL BE AS LARGE AS THE INSIDE DIAMETER OF CASING THAT IS BEING DRILLED THROUGH.
- 3. KELLY COCK REQUIRED (MINIMUM: 3000 PSI WP, 6000 PSI TEST)
- 4. OMSCO OR COMPARABLE SAFETY VALVE MUST BE AVAILABLE ON RIG PLOOR AT ALL TIMES WITH PROPER CONNECTION OR SUB. (MINIMUM: 3000 PSI WP, 6000 PSI TEST)



AMOCO PRODUCTION CORPARY

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