The following is intended for use by Commission personnel only as a guide or check list in preparation of plugging programs. The guide is not all inclusive and care must be exercised in establising special plugging programs in unique or unusual cases.

- A. To be determined
 - 1. Land type: State, Private or Federal. The USGS normally formulates and/or approves plugging on federal or Indian lands.
 - 2. Depth and thickness of:
 - (a) pay zone (perforations or open hole)
 - (b) porosity zones not covered by casing and cement, and
 - (c) artesian and fresh water zones (including zones of non-drinkable water having total dissolved solids concentrations of 10,000 mg/l or less).
 - 3. Casing to be pulled and depth of casing shoes.
 - 4. Formation tops.
 - 5. Hole use and age (production, disposal, injection, drilling well, etc.).
- B. <u>Requirements for old holes</u>
 - 1. Minimum plug size.
 - (a) Not less than 100 feet or 25 sacks, whichever is greater; or, (b) a cast iron bridge plug with 35 feet of compart if out is place
 - (b) a cast iron bridge plug with 35 feet of cement if put in place by bailer.
 - 2. Plugs to be tagged.
 - (a) Bottom plugs
 - (b) Plugs at casing shoe or cut-off point
 - (c) Other isolation plugs if the hole does not stand full
 - 3. Mud to be used
 - (a) Salt gel mud consisting of 10-pound brine with 25 pounds of gel per barrel.
 - (1) Load hole from total depth to first casing cut-off point.
 - (2) Fill hole to make certain it will hold fluid.
 - 4. Plugs to be set
 - (a) A bottom plug across or above pay.
 - (b) Above and below casing cut points (even if casing is not recovered).
 - (c) To isolate other oil, gas, or water zones exposed in the hole.
 - (d) Across casing shoes.
 - (e) Minimum surface plug of 10 sacks.
 - (f) Above and below artesian water zones.
 - (g) Across fresh water zones (inside and outside the casing)
- C. <u>Requirements for new holes</u>
 - 1. Minimum plug size
 - (a) same as for old holes
 - 2. Plugs to be tagged.
 - (a) In unusual cases such as for a well having a water flow, isolation plugs will be tagged.
 - 3. Mud to be used.
 - (a) Drilling mud or salt gel mud as for old wells.
 - (1) Hole should remain full at least 30 minutes after the last plug is set and all tubing is pulled.
 - 4. Plugs to be set
 - (a) Same as for old wells except bottom plug may not be required.