

PROCEDURE WHEN MAKING CONNECTIONS

- I. 1) When ready to make a connection, pick up in normal manner, shut down pump, if pressure is zero, and if mud flow through flow line ceases, break off Kelly, proceed with connection.
- 2) If well is flowing or if stand pipe pressure will not drop to zero, position tool joint approximately 3' above rotary table.
- 3) Close Hydril.
- 4) Close in all chokes (positive, adjustable, hydraulic) and all valves next to the drilling spool. Check to be sure well is completely shut in.
- 5) Contact Company Representative and Rig Supervisor immediately. DO NOT leave rig floor. Send crewman if necessary.
- 6) Start raising the mud weight of the entire surface mud system (all pits).
- 7) Record the stand pipe and casing pressure at 5 minute intervals. If necessary to read casing pressure, open the valve or valves next to the drilling spool. Make certain that no mud is allowed to flow from the hole.
- 8) If stand pipe pressure reaches _____ pounds close Kelly cock.
- 9) Keep well shut in while waiting for further instructions.

* Limiting pressure dependent on depth of last casing string in hole with maximum pressure limit to be the pressure rating of BOP stack in service.