## HORIZONTAL PRODUCTION HOLE:

- Trip in the hole with BecField's lateral assembly. This will be a 4-3/4" insert bit, 3-1/2" PDM, Float sub/orienter combo, 2-monel collars, 2-7/8" 8.7 #/ft P-105 (PH6) tubing (2-7/8" AOH drill pipe may be substituted).
- 2. Drill out the DV Tool at +/- 6200'. Trip in the hole and tag cement. Test the casing to 1500 psi. Drill out the float collar and the float shoe.
- 3. Circulate the hole with Bone Springs produced crude oil to ensure all cement and fill are circulated out of the hole prior to initiating lateral drilling.
- 4. Drill +/- 3822' of horizontal hole slightly underbalanced within the following guidelines:

a)	Top of target	+/- 8610'
b)	Botttom of target	+/-8640'
c)	Azimuth	N 4 16' E

Actual targets will be determine from open hole logs in the vertical section of the hole. It is highly recommended that a Texaco geologist (Tim Shepard or David Uhl) be present on location during the drilling of the entire horizontal section.

- 5. Continue drilling the horizontal section per the Texaco Geologist recommendations.
- 6. Trip out of the hole with the drilling assembly. Set a wireline retrievable bridge plug for 5-1/2", 17 #/ft casing at +/- 5000'. Load hole with produced Bone Springs crude. Test the plug to 1000 psi.
- 7. Lay down the drill pipe.
- 8. Nipple down the BOP stack. Install a manual 3000 psig BOP equipped with blind rams and 2-7/8" pipe rams. Release the rig. Rig down and move out rotary tools.