Prognosis To Drill ______ Base 2

- 8. If float valve holds, release rig when top plug is down.
- 9. WOC 8 hrs and run temperature survey.
- 10. RUDDU, run tbg, displace wtr w/oil and pressure test csg w/1500 psi for 30 min after WOC a minimum of 18 hrs.
- 11. Completion program to be determined at TD.

Drilling Mud:

- 1. Drill w/fresh wtr and native mud to approximate coring depth. Prior to coring, the mud should have the following properties:
 - A. Type: Salt Gel.
 - B. Viscosity: 35-40 sec/qt.
 - C. Water Loss: 10 cc or less
 - D. Filter Cake: 2/32 or less.

NOTE: Do not suspend drilling operations to mix mid.

Drilling Time:

- 1. Record 1' drilling time from surface to TD w/a geolograph or equivalent recorder.
- 2. Driller will record 5' drilling time from 4750 to coring point or as specified by company exploitation engineer.

Drill Pipe Measurement:

- 1. Tally drill pipe on last trip prior to reaching coring pcint.
- 2. Tally drill pipe under company supervision at all casing points, coring points, and at TD.

Samples:

- 1. Catch one set of 10' samples from 4750 to TD unless otherwise specified by company exploitation engineer.
- 2. Catch circulating samples as specified by company exploitation engineer.
- 3. All samples will be washed, sacked, labeled, and tied in bundles of 100'.

Hole Deviation:

- 1. Run slope test every 100' on surface hole.
- 2. Run slope test on each trip for bit or every 500', whichever occurs sooner.
- 3. If hole deviation changes more than 1-1/2 degrees in any 100' interval, a string reamer will be run to wipe out dog leg.
- 4. If hole deviation changes more than 2 degrees in any 100' interval, the hole shall be plugged back and straightened out.
- 5. Maximum allowable hole deviation is shown on the following page.

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