

COMPLETE ASSEMBLIES & PARTS LIST FOR "SS" BLOWOUT PREVENTERS

Description	No. Req.	6" 3000 Lbs. W.P.	6" 5000 Lbs. W.P.	8" 3000 Lbs. W.P.	8" 5000 Lbs. W.P.	10" 3000 Lbs. W.P.	10" 5000 Lbs. W.P.	12" 3000 Lbs. W.P.	12" 5000 Lbs. W.P.	14" 5000 Lbs. W.P. Open-Face
Complete Assembly including Standard										
Ram	1	16240	16210	16228	16227	16000	16045	16200	17700	18700
Cap (Top and Bottom Flange)	24*	16278	16205	16174	16226	15965	16035	16114	17674	18740
Cap (Top and Bottom Flange)	32	5914-2	5917-46	5917-43	6306-23	5917-38	6832-12	5917-41	13576-3	13576-2
Cap (Top and Bottom Flange)	24*	5926-25	5926-24	5926-24	5926-27	5926-24	5926-29	5926-24	5926-36	5926-36
Cap (Top and Bottom Flange)	64									
Cap (Top Flange)	8	5912-9	5912-9	5912-9	5914-18	5912-9	5914-18	5914-18	5915-27	5915-11
Cap (Bottom Flange)	8	5926-9	5926-9	5926-9	5926-25	5926-9	5926-25	5926-25	5926-23	5926-23
Cap (Top Flange)	4	16206	16206	15974	16036	15974	16036	16112	17676	17676
Cap (Bottom Flange)	4	16207	16207	15976	16037	15976	16037	16113	17750	17750
Cap (Top Flange)	2	11849	11849	11849	11849	11849	11849	11849	11849	11849
Cap (Bottom Flange)	4	16245	16245	15972	16037	15972	16037	16173	17678	17678
Cap (Top Flange)	4	16503	16503	16007	16007	16007	16007	16504	16504	16504
Cap (Bottom Flange)	4	16246	16246	15966	15966	15966	15966	16147	16147	16147
Cap (Top Flange)	4	16247	16247	15964	15964	15964	15964	16148	16148	16148
Cap (Bottom Flange)	4	16248	16248	16118	16118	16118	16118	16150	16150	16150
Cap (Top Flange)	16	16277	16277	15352	15352	15352	15352	5975	5975	5975
Cap (Bottom Flange)	4	15352	15352	15352	15352	15352	15352	5977	5977	5977
Cap (Top Flange)	8	15694	15694	15694	15694	15694	15694	16185	16185	16185
Cap (Bottom Flange)	4	6227-26-1-70	6227-26-1-70	6227-26-1-70	6227-26-1-70	6227-26-1-70	6227-26-1-70	6227-31-1-70	6227-31-1-70	6227-31-1-70
Cap (Top Flange)	16	6227-11-1-80	6227-11-1-80	6227-11-1-80	6227-11-1-80	6227-11-1-80	6227-11-1-80	6227-15-1-70	6227-15-1-70	6227-15-1-70
Cap (Bottom Flange)	4	18493-5	18493-5	18492-15	18492-15	18492-15	18492-15	18493-4	18493-4	18493-4
Cap (Top Flange)	4	6227-24-1-80	6227-24-1-80	6227-24-1-80	6227-24-1-80	6227-24-1-80	6227-24-1-80	6227-31-1-70	6227-31-1-70	6227-31-1-70
Cap (Bottom Flange)	8	6227-38-1-70	6227-38-1-70	6227-38-1-70	6227-38-1-70	6227-38-1-70	6227-38-1-70	6227-46-1-70	6227-46-1-70	6227-46-1-70
Cap (Top Flange)	8	18492-12	18492-12	18493-12	18493-12	18493-12	18493-12	18493-14	18493-14	18493-14
Cap (Bottom Flange)	8	6227-45-1-70	6227-45-1-70	6227-50-1-70	6227-50-1-70	6227-50-1-70	6227-50-1-70	18491-23	18491-23	18491-23
Cap (Top Flange)	4	6227-43-1-70	6227-43-1-70	6227-46-1-70	6227-46-1-70	6227-46-1-70	6227-46-1-70	6227-48-1-70	6227-48-1-70	6227-48-1-70
Cap (Bottom Flange)	8	6227-33-1-70	6227-33-1-70	6227-33-1-70	6227-33-1-70	6227-33-1-70	6227-33-1-70	6227-41-1-70	6227-41-1-70	6227-41-1-70
Cap (Top Flange)	16	15967	15967	15967	15967	15967	15967	16184	16184	16184
Cap (Bottom Flange)	16	21817-9	21817-9	21818-9	21818-9	21818-9	21818-9	21818-10	21818-10	21818-10
Cap (Top Flange)	16	16276	16276	15969	16046	15969	16046	16145	17679	17679
Cap (Bottom Flange)	32	18540-12	18540-12	18541-1	18541-1	18541-1	18541-1	18541-12	18541-12	18541-12
Cap (Top Flange)	16**	18540-14	18540-14	18539-4	18539-4	18539-4	18539-4	18540-14	18540-14	18540-14
Cap (Bottom Flange)	4	19226	19226	19224	19224	19224	19224	19225	19225	19225
Cap (Top Flange)	4	15970-3	15970-3	15970-1	15970-1	15970-1	15970-1	15970-2	15970-2	15970-2
Cap (Bottom Flange)	16	6325-57	6325-57	6325-25	6325-25	6325-25	6325-25	6325-17	6325-17	6325-17
Cap (Top Flange)	16	15971-4	15971-4	15971-1	15971-1	15971-1	15971-1	15971-3	15971-3	15971-3
Cap (Bottom Flange)	21	16643-1	16643-1	16641-1	16641-1	16641-1	16641-1	16646-3	16646-3	16646-3
Cap (Top Flange)	21	16643-2	16643-2	16644-2	16644-2	16644-2	16644-2	16646-4	16646-4	16646-4

* 12" 3000 lb. — 40; 14" 5000 lb. — 32. ** 6" 3000. — 5000 lb. — 8; 12" 3000 lb. — 8.
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RAM PACKING ASSEMBLY ONLY

COMPLETE RAM ASSEMBLY

See Chart Below for Part Numbers

6" 3000 Lb. — 5000 Lb. W.P.						8" and 10" 3000 Lb. — 5000 Lb. W.P.					
Ram Pkg. Ass'y.	Upper Ram Seg.	Lower Ram Seg.	Cap Screws	Pipe Guide	Ram Ass'y.	Ram Pkg. Ass'y.	Upper Ram Seg.	Lower Ram Seg.	Cap Screws	Pipe Guide	Ram Ass'y.
16251	16254-1	16253	18541-15	16250	16249	16005	16003	16004	18541-14	16008	16006
16259-9	16254-5	16262-4	16541-15	16250-1	16255-9	15989-12	15988-7	15987-6	18541-14	15983-1	15990-13
16259-7	16254-4	16262-3	18541-15	16256-1	16255-7	15989-13	15988-8	15987-7	18541-14	15983-1	15990-14
16259-8	16254-2	16262-1	18541-15	16256-1	16255-8	19409-1	15988-6	19410-1	18541-14	15983-1	15990-12
16259-1	16254-2	16262-1	18541-15	16256-1	16255-1	15989-1	15988-1	15987-1	18541-14	15983-1	15990-1
16259-2	16254-3	16262-2	18541-15	16256-2	16255-2	15989-2	15988-2	15987-2	18541-14	15983-2	15990-2
16259-3	16263-1	16265-1	18540-14	16256-3	16255-3	15989-3	15988-3	15987-3	18541-14	15983-3	15990-3
16259-4	16263-2	16265-2	18540-14	16256-4	16255-4	15989-4	15988-4	15987-4	18541-14	15983-4	15990-4
16259-5	16263-3	16265-3	18540-14	16261-1	16255-5	15989-5	15988-5	15987-5	18541-14	15983-5	15990-5
16259-6	16263-4	16265-4	18540-14	16261-2	16255-6	15989-6	16019-1	16018-1	18541-15	15983-6	15990-6
						15989-7	16019-2	16018-2	18541-15	15983-7	15990-7
						15989-8	16019-3	16018-3	18541-15	15983-8	15990-8
						15989-9	16019-4	16018-4	18541-15	15983-9	15990-9
						15989-10	16024-1	16023-1	18540-5	16014-1	15990-10
						15989-11	16024-2	16023-2	18540-5	16014-2	15990-11

12" 3000 Lb. — W.P.						14" — 5000 Lb. W.P. (Obsolete flanges with R-63 ring grooves)					
16175	16178-1	16177-1	18542-4	16152	16172	16175	17752-1	17751-1	18542-4	16152	17757
16190-1	16178-2	16177-2	18542-4	16156-1	16180-1	16190-1	17752-2	17751-2	18542-4	16156-1	17758-1
16190-2	16178-3	16177-3	18542-4	16156-2	16180-2	16190-2	17752-3	17751-3	18542-4	16156-2	17758-2
16190-3	16178-4	16195	18542-4	16156-3	16180-3	16190-3	17752-4	17751-4	18542-4	16156-3	17758-3
16190-4	16178-5	16195-2	18542-4	16156-4	16180-4	16190-4	17752-5	17751-5	18542-4	16156-4	17758-4
16190-5	16178-6	16195-3	18542-4	16156-5	16180-5	16190-5	17752-6	17751-6	18542-4	16156-5	17758-5
16190-6	16178-7	16195-4	18542-4	16156-6	16180-6	16190-6	17752-7	17751-7	18542-4	16156-6	17758-6
16190-7	16178-8	16195-5	18542-4	16156-7	16180-7	16190-7	17752-8	17751-8	18542-4	16156-7	17758-7
16190-8	16178-9	16195-6	18542-4	16156-8	16180-8	16190-8	17752-9	17751-9	18542-4	16156-8	17758-8
16190-9	16196-1	16199-1	18541-1	16156-9	16180-9	16190-9	17753-1	17751-10	18541-1	16156-9	17758-9
16190-10	16196-2	16199-2	18541-1	16156-10	16180-10	16190-10	17753-2	17751-11	18541-1	16156-10	17758-10
16190-11	16196-3	16199-3	18541-1	16156-11	16180-11	16190-11	17753-3	17751-12	18541-1	16156-11	17758-11
16190-12	16196-4	16199-4	18541-1	16191-1	16180-12	16190-12	17753-4	17751-13	18541-1	16191-1	17758-12
16190-13	16196-5	16199-5	18541-1	16191-2	16180-13	16190-13	17753-5	17751-14	18541-1	16191-2	17758-13

Caution should be taken to never attempt using a 12"-3,000 psi ram assembly in a 14"-5,000 W. P. preventer.

RECEIVED

FEB 7 1978

OIL CONSERVATION COMM.
WASH. D. C.