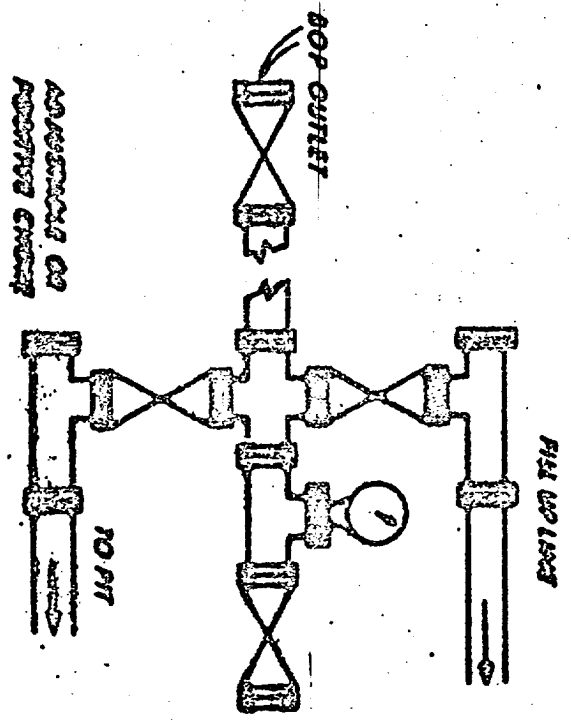
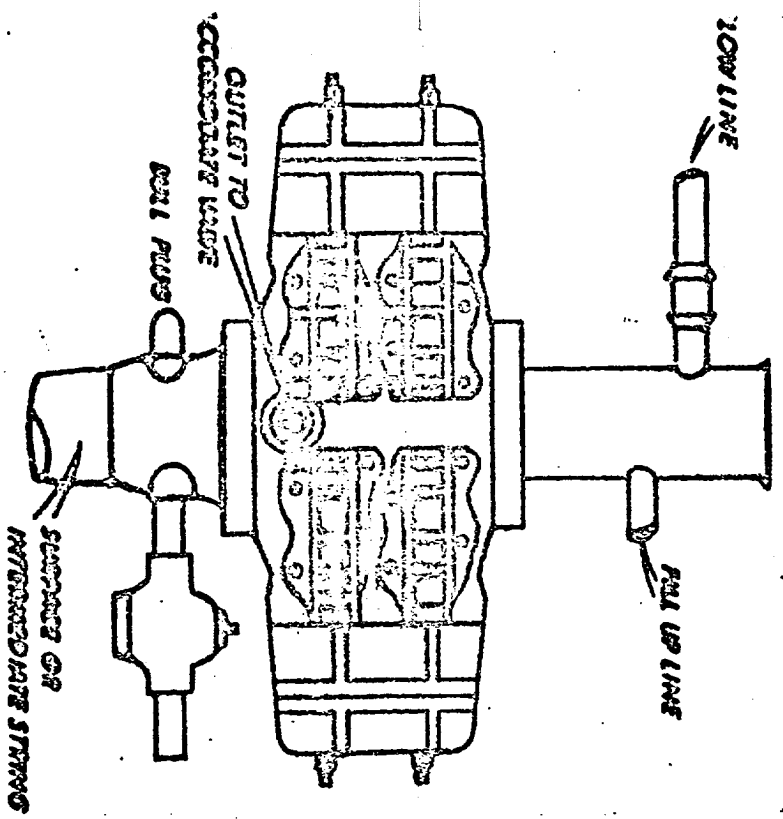




1. BOP VALVES AND ALL WORKING FITTINGS SHOULD BE IN GOOD WORKING CONDITION.
2. ALL BOLTS TO BE INSTALLED AND TIGHT.
3. ALL VALVES TO BE 3000 P.S.I. OR BETTER.
4. AFTER NIPPLING UP TEST RAMS AND PRESURE UP TO 1500 PSI FOR 15 MINUTES AND CHECK FOR POSSIBLE LEAKS.
5. ALL CREW MEMBERS TO BE FAMILIAR WITH BOP AND ACCUMULATORS.
6. KEEP HOLE FULL ON TRIPS.
7. USE ONLY FLANGE TYPE FITTINGS.
8. RECHECK BOLTS FOR TIGHTNESS BEFORE 5000 FT. OR ENTERING PRODUCTION ZONES.
9. WHEN DRILLING USE:
TOP PREVENTER - DRILL PIPE RAMS
BOTTOM PREVENTER DRILL RAMS
10. WHEN RUNNING CASING USE:
TOP PREVENTER - CASING RAMS
BOTTOM PREVENTER BLIND RAMS