

4. TIH with open-ended 2-7/8" tubing to $\pm 3350'$. Mix and spot 300 sxs Class "H" cement with FLA (API Fluid Loss @ $\pm 100^{\circ}\text{F}$ should be 350 cc or less) mixed at 16.4 ppg, 1.06 ft³/sx as balanced plug from 3350' to 2600'. TOH. PU 9-5/8" treating packer and TIH to $\pm 2300'$. Reverse circulate ± 5 bbls. Set packer and bradenhead squeeze existing Queen perforations. DO NOT DISPLACE CEMENT BELOW 3000'. SWION.
5. TOH with packer and LD packer and 2-7/8" tubing.
6. TIH with 8-1/2" bit, 9-5/8" Casing scraper, and 10 4-1/4" DCs on 2-7/8", 10.4#, E-75,000, 2-7/8" IF rental drill pipe and TIH to TOC. Drill out cement to $\pm 3240'$. Test casing to 500 psi*. Drill out cement to $\pm 3350'$. Test casing to 500 psi*. Drill out cement to Guide Shoe at 3448'. Circulate hole clean. Test casing to 500 psi. TOH.

*NOTE - in the event the individual perforated intervals do not test, they will have to be resqueezed. a squeeze procedure will be supplied if they do not test based on IR and pump-in pressure.

7. PU 6-1/4" HTC, ATJ-33 (or equivalent) TCI bit and 20 additional 4-1/4" DCs and TIH on 2-7/8" DP. Drill 6-1/4" hole to $\pm 4300'$ with brine water and utilizing the following drilling parameters:

WOB - 20,000-30,000 lbs

RPM - 40-50

GPM - 200-225

Nozzel Size - to be determined based on rental pump capacity.

Add 5 #/bbl Magma-Fiber and 1/2-1 #/bbl gel (bentonite or salt gel depending on water used for drilling) to system if fluid losses become severe.

8. At $\pm 4300'$, circulate hole clean and TOH. LD DCs and DP. RU and run FDC/CNL/GR/Caliper open hole log from TD to 9-5/8" casing shoe.
9. PU Guiberson nickel-plated ER-6 packer (4000 psi differential pressure rating) and nickel -plated on-off tool with 1.81" profile on 2-7/8", 6.5#, J-55, EUE-8rd IPC tubing and TIH to $\pm 3400'$. Set packer and test annulus to 500 psi.

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