

reaching 2600.

In order to protect the drill string, sufficient lime shall be added to the mud to maintain a safe PH level.

## VII. Cementing Program

### A. Surface Pipe:

Cement surface pipe with approximately 400 sacks (or as required) of API Class-C cement containing 2% Calcium Chloride. Before resuming drilling operations, allow cement to set for a sufficient time to gain a 500-psi compressive strength (18 hours). Also, before drilling plug, the pipe shall be tested to 700 psi for 30 minutes.

### B. Production String:

Cement long string with approximately 350 sacks API Class-C cement containing 3% Halliburton Econolite mixed to a slurry weight of 11.3 lb/gal followed by 250 sacks of a 50-50 blend of Pozmix "A" and API Class-C cement containing 18% salt and 2% gel and having a slurry weight of 14.1 lb/gal. Pump 30 barrels of water ahead of the cement to help remove the mud filter cake.

Once top plug is bumped, pressure test casing to 1500 psi.

The total specified cement volume of 600 sacks provides for an excess that