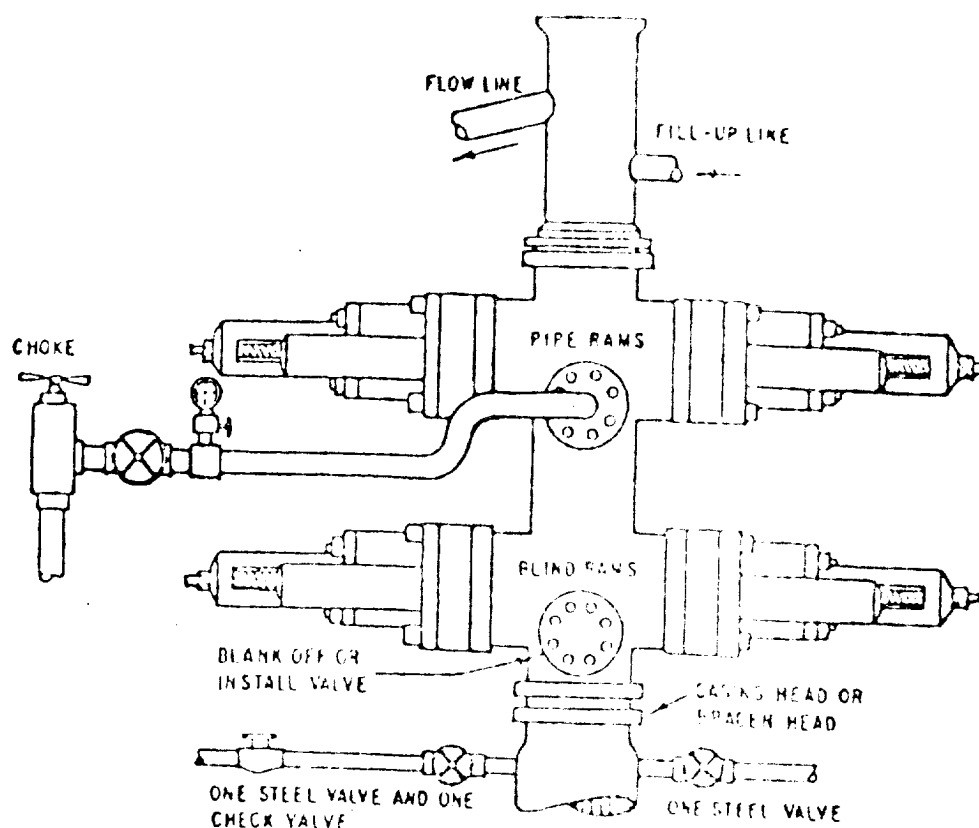




THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- A. ONE DOUBLE GATE BLOWOUT PREVENTER WITH LOWER RAMS BLIND AND UPPER RAMS FOR PIPE, ALL HYDRAULICALLY CONTROLLED. OPENING ON PREVENTERS BETWEEN RAMS.
- B. OPENING TO BE FLANGED, STUDDED OR CLAMPED AND AT LEAST TWO INCHES DIAMETER.
- C. ALL CONNECTIONS FROM OPERATING MANIFOLD TO PREVENTERS TO BE ALL STEEL HOSE OR TUBE A MINIMUM OF ONE INCH IN DIAMETER.
- D. THE AVAILABLE CLOSING PRESSURE SHALL BE AT LEAST 15% IN EXCESS OF THAT REQUIRED WITH SUFFICIENT VOLUME TO OPERATE THE PREVENTERS.
- E. ALL CONNECTIONS TO AND FROM PREVENTERS TO HAVE A PRESSURE RATING EQUIVALENT TO THAT OF THE B.O.P.'s.
- F. MANUAL CONTROLS TO BE INSTALLED BEFORE DRILLING CEMENT PLUG.
- G. VALVE TO CONTROL FLOW THROUGH DRILL PIPE TO BE LOCATED ON RIG FLOOR.
- H. CHOKE MAY BE EITHER POSITIVE OR ADJUSTABLE. choke spool may be used between rams.

VORCLAMP

CAS: 60-11-20 (P)
(FAC) 50 (20) ...

2. 2" ALL STEEL VALVES (1 PC) TO SUPPLY VALVE
3. 1" STEEL CONTRACTION REDUCING VALVE

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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- ALPCO 14

TIFFIN CLOSURE HYDRAULIC BLOWOUT PREVENTERS