

## THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

- All preventers to be hydraulically operated with secondary manual control 1. installed prior to drilling out from under casing.
- Choke outlet to be a minimum of 4" diameter. 2.
- Kill line to be of all steel construction of 2" minimum diameter. 3.
- 1. All connections from operating manifolds to preventers to be all steel. hole or tube a minimum of one inch in diameter.
- The available closing pressure shall be at least 15% in excess of that required with sufficient volume to operate the B.O.P.'s.
- All connections to and from preventer to have a pressure rating equivalen . to that cf the B.O.P.'s. 6.0
- Inside blowout preventer to be available on rig floor.
- Operating controls located a safe distance from the rig floor
- Hole must be kept filled on trips below intermediate casing. Operator not responsible for blowouts resulting from not keeping hole full.
- 0. D. P. float must be installed and used below zone of first gas intrusion.