

THE FOLLOWING CONSTITUTE MINIMUM BLOWOUT PREVENTER REQUIREMENTS

A. CONDITIONS MAY BE MET BY ANY COMBINATION OF HYDRAULICALLY OPERATED B.O.P.'s, WHICH GIVE THE FOLLOWING COMBINATION: (I) BLIND RAMS ON BOTTOM. (3) CHOKE OUTLET AT LEAST FOUR INCHES DIAMETER (5) ANNULAR B.O.P. ON TOP. (2) PIPE RAMS ABOVE THE BLIND RAMS.

(4) PIPE RAMS OR ANNULAR PREVENTER ABOVE THE CHONE OUTLET.

- B. OPENING BETWEEN THE RAMS TO BE FLANGED, STUDDED, OR CLANPED.
- C. ALL CONNECTIONS FROM OPERATING MANIFOLDS TO PREVENTERS TO BE ALL STEEL HOSE OR TUBE A MINIMUM OF ONE INCH IN DIAMETER.
- THE AVAILABLE CLOSING PRESSURE SHALL BE AT LEAST 15% IN EXCESS OF THAT REQUIRED WITH SUFFICIENT VOLUME TO OPERATE THE BOF
- ALL CONNECTIONS TO AND FROM PREVENTER TO HAVE A PRESSUPE RATING EQUIVALENT TO THAT OF THE B.O.P.'s.
- MANUAL CONTROLS TO BE INSTALLED BEFORE DRILLING CEMENT PLUG.
- KELLY COCK TO BE INSTALLED ON KELLY.
- INSIDE BLOWOUT PREVENTER TO BE AVAILABLE ON RIG FLOOR.
- DUAL OPERATING CONTROLS ONE LOCATED BY DRILLERS POSITION AND THE OTHER LOCATED A SAFE DISTANCE FROM THE RIG FLCOR.

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