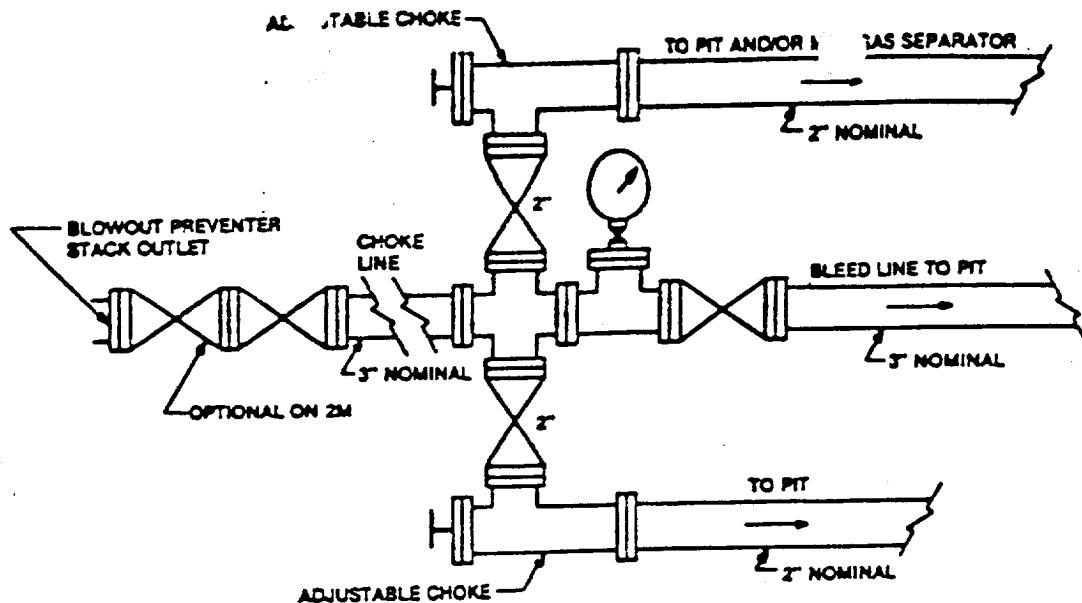




Typical choke manifold assembly for 3M WP system

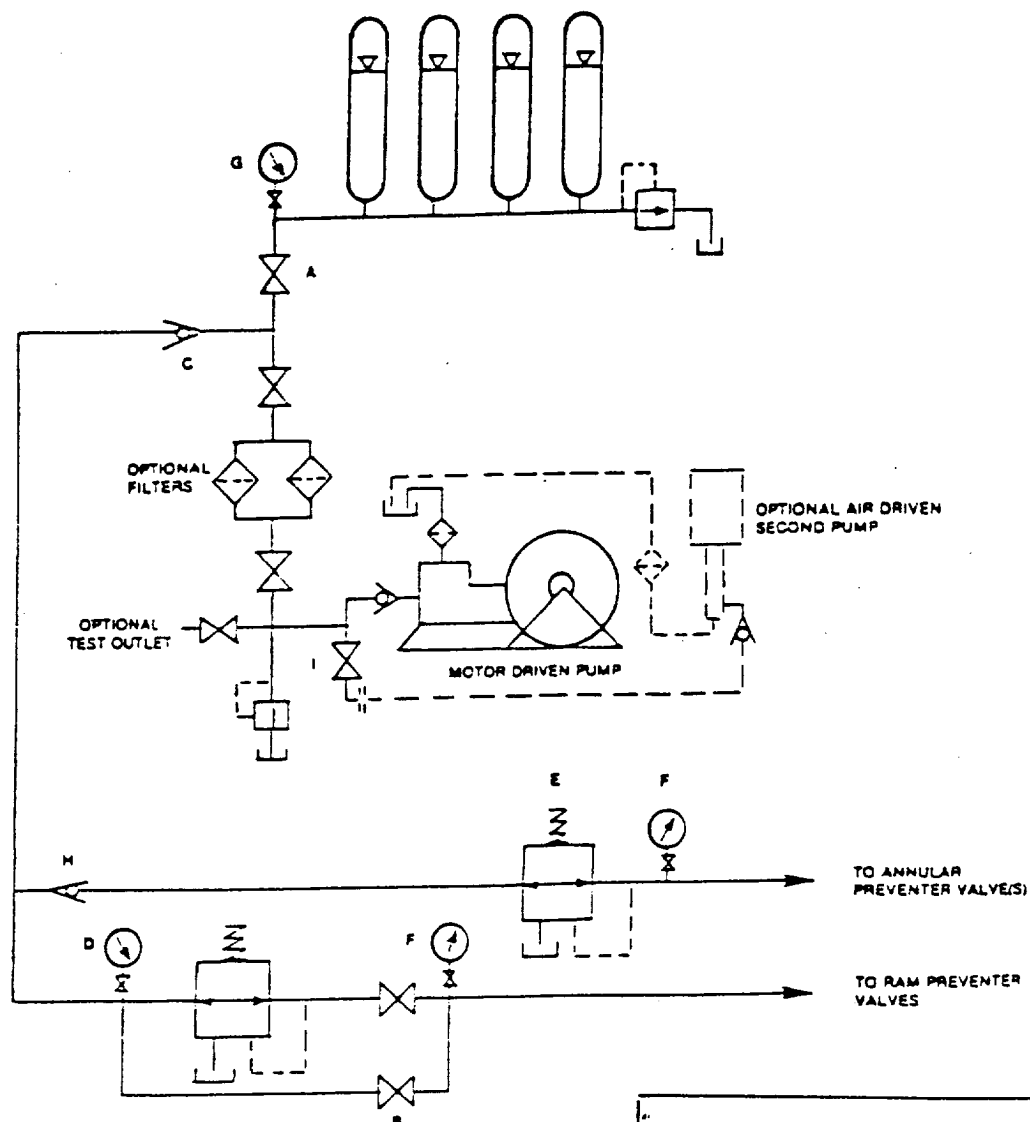


EXHIBIT "E-1"  
CHOKE MANIFOLD & CLOSING UNIT