

POLLCHING CONSTITUTE MINIMUM BLOWOUT PREVERTOR REQUIREMENTS

all preventers to be hydraulically operated with secondary manual control installed prior to drilling out from under casing.

Choke outlet to be a minimum of 4" diameter .

Kill line to be of all steel construction of 2" minimum diameter.

All connections from operating manifolds to preventers to be all steel. Bole or tube a minimum of one inch in diameter.

The available closing pressure shall be at least 15% in excess of that required with sufficient volume to operate the B.O.P.'s.

- All connections to and from preventer to have a pressure rating equivaler to that of the B.O.P.'s.
- inside blowout preventer to be available on rig floor.
- Operating controls located a safe distance from the rig floor.
- Hole must be kept filled on trips below intermediate casing. Operator not responsible for blowouts resulting from not keeping hole full.

. 9. P. float must be installed and used below zone of first gas intrusion.

RECEIVED DEC 21 1984